

### 3. Aluminum Wheel

#### A: REMOVAL

- 1) Apply the parking brake, and position select lever to "P".
- 2) Set the shop jacks or a lift to the specified points, and support the vehicle with its wheels slightly contacting the floor.
- 3) Loosen the wheel nuts.
- 4) Raise the vehicle until its wheels are off the ground using the jack or a lift.
- 5) Remove the wheel nuts and wheels.

#### NOTE:

- When removing the wheels, be careful not to damage the hub bolts.
- Place the wheels with their outer sides facing upward to prevent wheels from being damaged.

#### B: INSTALLATION

- 1) Remove dirt from the mating surface of the wheel and brake rotor.
- 2) Attach the wheel to the hub by aligning the wheel bolt holes with the hub bolts.
- 3) Temporarily attach the wheel nuts to the hub bolts. (In the case of aluminum wheels, use SUBARU genuine wheel nuts for aluminum wheels.)
- 4) Tighten the nuts by hand, making sure the wheel hub hole is aligned correctly to the guide portion of hub.
- 5) Tighten the wheel nuts in a diagonal selection to the specified torque. Use a wheel nut wrench.

#### Tightening torque:

##### Chromed wheel

**150 N·m (15.3 kgf-m, 110.6 ft-lb)**

##### Other than above

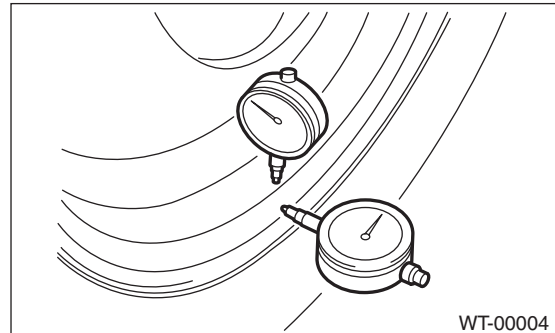
**120 N·m (12.2 kgf-m, 88.5 ft-lb)**

#### CAUTION:

- Tighten the wheel nuts in two or three steps by gradually increasing the torque on opposing nuts, until they reach the specified torque.
  - Do not push the wrench by foot. Always use both hands when tightening the nuts.
  - Make sure the bolt, nut and the nut seating surface of the wheel are free from oil.
- 6) If a wheel is removed for replacement or for repair of a puncture, retighten the wheel nuts to the specified torque after driving 1,000 km (600 miles).

#### C: INSPECTION

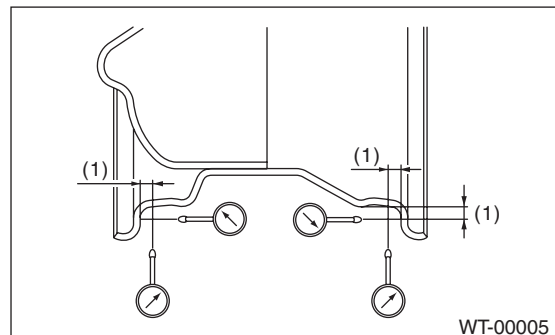
- 1) Deformation or damage to the rim may cause air leakage. Check the rim flange for deformation, cracks or damage, and repair or replace as necessary.
- 2) Jack-up the vehicle until wheels clear the floor.
- 3) Slowly rotate the wheel to check rim "runout" using a dial gauge.



#### Rim runout:

Axial runout limit	Vertical run out limit
1.0 mm (0.039 in)	

- 4) If the rim runout exceeds specifications, remove the tire from wheel and check runout while attaching dial gauge to positions shown in the figure.



(1) Approx. 7 mm (0.28 in)

- 5) If the measured runout still exceeds specifications, replace the wheel.

#### D: CAUTION

Aluminum wheels are easily scratched. To maintain their appearance and safety, be careful of the following:

- 1) Do not damage the aluminum wheels during removal, installation, wheel balancing, etc. After removing aluminum wheels, place them on a rubber mat etc.
- 2) When washing the aluminum wheel, use neutral synthetic detergent and water. Avoid using the cleanser including abrasive, hard brushes or an automatic car washer.